
Vdi Finish Vdi 3400

vdi 3400 surface finish grade definition - delta mold - vdi 3400 ra = cla = aa class agie charmilles μm μ inch iso 1302 0,10 4,0 n3 1 0,11 4,4 2 0,12 4,8 3 0,14 5,0 4 0,16 6,4 5 0,18 7,2 **surface finish charts - ken otzel** - agiecharmilles edm surface finish cross reference chart agie charmilles edm finish scale ra - micro-meter ra - micro inches rms -2 .08 3.14 3.90 **ratio drills ratio drills without oil feed - guhringchina** - a a 32 c f m 33 s f f s s f s s f standard type tool illustration drilling depth tool material surface d1 guhring no. discount group standard range page ratio drills with oil feed **grilamid lv-2h - kphuaxun** - technical data sheet grilamid lv-2h product description grilamid lv-2h is a 20% glass fibre rein-forced, heat stabilised polyamide 12 injection moulding grade wit the following product **gtr 45 e - kphuaxun** - 2 properties mechanical properties standard unit state grivory gtr 45 tensile e-modulus 1 mm/min iso 527 mpa dry cond. 3000 3000 tensile strength at yield 50 mm/min iso 527 mpa

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